



HOUSING REQUEST FORM

Book online: <http://www.Sandestin.com/2440EI.aspx>
Sandestin® Group Reservations
Call 800.320.8115 or Fax: 850.267.8221

ENCORE ANALYTICS EMPOWER USERS GROUP WORKSHOP - GOVERNMENT BLOCK

Sunday, August 25, 2019-Thursday, August 29, 2019 GROUP CODE: 2440EI

Name _____ Number in Party: Adults ____ Children _____
Company Name _____ Business Phone _____
Address _____ E-Mail _____
City _____ State _____ Zip _____
Sharing With _____
Arrival Day/Date _____ Departure Day/Date _____

Your cut-off date for reservations is **Thursday, July 25, 2019**, after which rooms will be sold on a space-available basis.

ACCOMMODATIONS AND RATES

A deposit of one night's room rate is required to secure rooms.

All room rates quoted **DO NOT** include 11% taxes.

Please circle your preferred accommodations. All requests are subject to availability at time booking request is received.

Any other type of accommodation besides what is in your block will vary in cost depending on location.

Rooms will be made available three days prior and three days post event on a space-available basis.

<u>Accommodations</u>	<u>Daily Rate</u>
Grand Complex Studio	\$143.00*

Government Identification must be presented at check-in to receive the above rate.

The Grand Complex consists of accommodations in the Grand Sandestin®, Lasata, Bahia, and Elation

**IF ONE OF THE ABOVE ROOM TYPES ARE UNAVAILABLE ON-LINE, PLEASE CALL OUR
RESERVATIONS DEPARTMENT AT 800-320-8115 TO CHECK FOR AVAILABILITY.**

Deposit is refundable in the event of individual room cancellation, provided notice is received by Sandestin seven days prior to scheduled arrival date. Any remaining balance will be charged within 7 days prior to arrival. If cancelling within 7 days of arrival, there will be forfeiture of entire reservation amount.

BOOK ONLINE AT www.Sandestin.com and enter group code 2440EI